

# How to solder lithium battery pack with electric soldering iron

How to solder lithium batteries?

If you are going to solder lithium batteries, apply lots of flux to the cell before touching it with the soldering iron. This will ensure that the cell surface is in the best possible state to be soldered which will require less soldering time for a good connection. In this article, we will discuss how to solder lithium batteries.

What happens if you solder a lithium battery?

The problem with soldering lithium batteries is that the heat from the soldering process damages the cells to some degree. Not only does it damage the cells, but it damages the cells to an inconsistent degree in most cases. This can cause the battery pack to come out of balance later on.

How do you solder a battery pack?

Step 1: Disassemble the battery pack, if you need to, so you can get to the cells. Step 2: Clean the cell ends so that when you solder, you will be able to make a secure, strong connection. Step 3: Turn on the soldering iron and allow it to heat up all the way.

How do you solder a Li-ion battery?

Use high-quality solder with a flux core and avoid using additional acid-based flux (solder paste), as it can corrode the connection or battery over time. See my solder recommendation [here](#). Before soldering, it's best to discharge the Li-Ion battery down to 3V.

How do you solder a battery with a soldering iron?

"Tin" both sides of the batteries with a small amount of solder, allowing it to cool down before soldering the wires. Keep the time your soldering iron touches the battery terminals to a minimum. The longer the iron is in contact with the battery, the more heat will build up.

How much power do you need to solder a lithium battery?

To solder a lithium battery, you're going to need at least 100 watts of power at the tip. Having triple-digit watts at your disposal is required to be able to get in there, form an excellent connection, and get you- quick. It may seem counter-intuitive, but the best soldering iron-to-solder lithium-ion batteries is going to be the hottest one.

Just Bring the Salt to the Soldering Iron! This Man is a Genius! In this video, I will show a brilliant idea of using a soldering iron - which few people know...

The M12 Soldering Iron powered by REDLITHIUM battery technology delivers up to 40-minutes of run-time on a M12 Compact Battery Pack. Milwaukee soldering iron tips are copper core, ...

Solder the center cable of the balance connector to the back of the battery: Fasten the balance cable with some

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hot glue. This will make it easier to work with:

Miniware is well known in the smart soldering iron world. Its TS100 introduced smart soldering irons to the mainstream. Over the years, Miniware has released the TS80, which replaced the DC5525 ...

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4. Milwaukee Electric Tools Corp Cordless Soldering Iron Next on our list is the M12 Redlink Soldering Iron Kit by the Milwaukee Electric Tools Corp. This kit stands as a ready to use cordless soldering machine. With an ...

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In this Video you see how to solder the BMS correctly. If you have a question don't hesitate to leave a comment. If you like you can support this channel by su...

Don't solder directly to hard-shell lithium-ion batteries (such as 18650 cells). The heat from the soldering iron will damage the battery internals. Use a battery spot welder instead. Be extremely careful if you're ...

Usage: Suitable for devices needing both higher voltage and longer battery life. Part 2. How to connect lithium batteries in series? 1. Gather Materials: Prepare 3.7V 100mAh lithium cells, connecting wires, a soldering ...

USB Rechargeable Soldering Iron Kit, 5V 8W, 800mAh Lithium Battery, with Flux, Solder Wire, and Accessories.electric soldering iron (blue) Share: Found a lower price?

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